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STORAGE INSTRUCTIONS

If the controller is not to be installed immediately, it should be stored in a clean, dry location at an ambient temperature between -20°C and $+55^{\circ}\text{C}$ (-4°F and $+131^{\circ}\text{F}$). The surrounding air must be free of corrosive fumes and electrically conductive contaminants. Care must be taken to prevent condensation from forming within the controller enclosure during storage. A space heater may have to be installed if condensation or excessive moisture is expected.

Motors, transformers and other electrical equipment may also have storage limitations. Refer to the manuals supplied with this equipment for specific recommendations.

If long term storage or conditions other than covered above are expected, contact Fincor.

WARNING

The following must be strictly adhered to at all times.

- **YOU AS THE OWNER OR OPERATOR OF FINCOR DRIVE EQUIPMENT HAVE THE RESPONSIBILITY TO HAVE THE USERS OF THIS EQUIPMENT TRAINED IN ITS OPERATIONS AND WARNED OF ANY POTENTIAL HAZARDS OF SERIOUS INJURY.**
- **THE DRIVE EQUIPMENT SHOULD BE INSTALLED, OPERATED, ADJUSTED, AND SERVICED ONLY BY QUALIFIED PERSONNEL FAMILIAR WITH THE CONSTRUCTION AND OPERATION OF THE EQUIPMENT AND THE HAZARDS INVOLVED INCLUDING THOSE DESCRIBED BELOW. FAILURE TO OBSERVE THIS WARNING CAN RESULT IN PERSONAL INJURY, LOSS OF LIFE, AND PROPERTY DAMAGE.**
- **THE NATIONAL ELECTRICAL CODE REQUIRES THAT AN AC LINE FUSED DISCONNECT OR CIRCUIT BREAKER BE PROVIDED IN THE AC INPUT POWER LINES TO THE CONTROLLER. THIS DISCONNECT MUST BE LOCATED WITHIN SIGHT OF THE CONTROLLER. DO NOT OPERATE THE DRIVE EQUIPMENT UNTIL THIS CODE REQUIREMENT HAS BEEN MET.**
- **THE DRIVE EQUIPMENT SHOULD BE CONSIDERED AT AC LINE VOLTAGE POTENTIAL WHENEVER AC POWER IS CONNECTED TO THE DRIVE EQUIPMENT. CONTACT WITH AN ELECTRICAL CONDUCTOR INSIDE THE DRIVE EQUIPMENT OR AC LINE DISCONNECT CAN CAUSE ELECTRIC SHOCK RESULTING IN PERSONAL INJURY OR LOSS OF LIFE.**
- **BE SURE ALL AC POWER IS DISCONNECTED FROM THE DRIVE EQUIPMENT BEFORE TOUCHING ANY COMPONENT, WIRING, TERMINAL, OR ELECTRICAL CONNECTION IN THE DRIVE EQUIPMENT.**
- **ALWAYS WEAR SAFETY GLASSES WHEN WORKING ON THE DRIVE EQUIPMENT.**
- **DO NOT REMOVE OR INSERT CIRCUIT BOARDS, WIRES, OR CABLES WHILE AC POWER IS APPLIED TO THE DRIVE EQUIPMENT. FAILURE TO OBSERVE THIS WARNING CAN CAUSE DRIVE DAMAGE, PERSONAL INJURY, AND LOSS OF LIFE.**
- **ALL DRIVE ENCLOSURES, MOTOR FRAMES, AND REMOTE OPERATOR STATIONS MUST BE CONNECTED TO AN UNBOKEN COMMON GROUND CONDUCTOR. AN UNBROKEN GROUNDING CONDUCTOR MUST BE RUN FROM THE COMMON GROUND CONDUCTOR TO A GROUNDING ELECTRODE BURIED IN THE EARTH OR ATTACHED TO A PLANT GROUND. REFER TO THE NATIONAL ELECTRICAL CODE AND LOCAL CODES FOR GROUNDING REQUIREMENTS.**
- **THE ATMOSPHERE SURROUNDING THE DRIVE EQUIPMENT MUST BE FREE OF COMBUSTIVE VAPORS, CHEMICAL FUMES, OIL VAPOR, AND ELECTRICALLY CONDUCTIVE OR CORROSIVE MATERIALS.**
- **SOLID-STATE DEVICES IN THE CONTROLLER CAN BE DESTROYED OR SEVERELY DAMAGED BY STATIC ELECTRICITY. THEREFORE, PERSONNEL WORKING NEAR THESE STATIC-SENSITIVE DEVICES MUST BE APPROPRIATELY GROUNDED.**