

Class HMST-AC FLUX VECTOR Movable Bridge Drives

Three-Phase Adjustable Speed

Standard Features

Fincor Class HMST-AC *Vector* drive systems provide smooth, stepless, adjustable speed controls for Traveler Drives. The units feature high efficiency, electronic conversion of AC line power source for precise control of motor speed and torque over a wide range of operating speeds and loading. The HMST-AC units are derived from Fincor general purpose, industrial drives by the addition of required features for operation of Traveler Drive Systems.

A. Basic Controller 208-230 or 460V, 3 Phase 50/60 Hz, 0-40 deg. C, 1.0 S.F., 3,300 Ft. El.

1. NEMA 1 (*NEMA 12 ventilated optional*)

2. HMST-AC with the following features:
(*NOTE: Adjustments are made via the keypad*)

ADJUSTMENTS

a. Acceleration/Deceleration	.01 - 3600 seconds (Typ.) linear or S-curve Independently adjustable.
b. Torque Limit	20-200% of rated
c. Minimum Speed (Freq.)	0-50%
d. Maximum Speed (Freq.)	50-100%
e. Speed Regulation	.02% (Typical depending on motor design slip.)

MAIN A.C. SYSTEM DISCONNECT W/ HANDLE

POWER CONVERSION - Space Vector (V/F), Sensorless Torque, or Close Loop Flux Vector modulation.

MICROPROCESSOR DESIGN – Powerful 32-bit based

ISOLATED REGULATOR - Internal circuits are isolated from the AC power source for operator and equipment safety.

POWER LOSS RIDE-THROUGH – Maintains motor control during periods of input power loss for a minimum of 2 seconds.

MOTOR OVERLOAD PROTECTION - 6000 is UL Rated as a motor overload device

UNDERVOLTAGE and OVERVOLTAGE PROTECTION - Electronic shutdown when the line voltage exceeds +/- 10% of rated input.

OPERATORS PANEL - Units include a versatile, digital control panel mounted in the front cover of the unit. The panel includes a membrane keypad, and a LCD display that enables its use for setup monitoring of all controller functions and operating parameters, self diagnostic purposes, and also as a local operator control station. The operator panel is a smooth, unbroken surface which is easy to keep clean and is sealed to prevent the penetration of liquids or dust.

Display - LCD display provides operating and function setup. Display is back lighted, enabling viewing in extremes of lighting conditions including total darkness. Displays motor speed, motor load and power, and indicates all programmable functions and faults in English language word messages.

Visual Indicators - LED's are provided to indicate power on, direction, run/jog, stop and operating mode.

Keypad Memory - Nonvolatile

LINE – TO – LINE and GROUND FAULT PROTECTION

50/60 HZ OPERATION

RUGGED MODULAR CONSTRUCTION

3. CONTROL TRANSFORMER – Conservable rated control transformer
4. MOTOR OUTPUT CONTACTOR - Magnetic contactor provides a positive disconnection of the motor from the controller power source anytime the unit is in a stop mode.
5. RFI / EMI / LINE CHOKES / ISOLATION TRANSFORMERS -RFI / EMI, Three phase AC line reactors or isolation transformer on the primary side of the inverter are available.

B. Added Requirements for Traveler Drive Controls

1. *Drive Related*

a. **Speed Feedback Loss Protection and Comparator:**

In order to reliably compare input (speed setting) to output frequency (motor speed) a internal logic fault detector is incorporated. The actual output frequency is monitored at all times. A contact is included in the stop circuit and a signal light is incorporated to indicate a fault due to a difference in voltage level between the input (speed setting device) and the output frequency.

b. **Motor Overheat Protection:**

Normally closed motor thermal switch terminals are provided as standard in the drive which will initiate a Normal Stop if the motor overheats.

2. *Traveler Drive Related*

a. **Overspeed Protection:**

The speed of the AC motor is controlled by the frequency output of the Inverter. The frequency is controlled by a crystal osc. which also controls the microprocessor. If the crystal (frequency reference) fails, the inverter will shut down immediately thus stopping the drive.

b. **Proof of Torque (Mechanical Brake interface contact)**

A N.O. aux. contact is supplied to insure that the motor is energized and torque is being developed before the mechanical brake is released.

3. *Relay Logic Related*

a. **Normal Stop:**

A stop initiated by a stop push button, or thermal guard will initiate a "normal" stop which is a controlled linear ramp deceleration to approximately 20-50 RPM of the main drive motor at which time the motor (prime mover) is both electrically and mechanically disconnected from the power source and the mechanical brake (if provided) is applied.

b. **Emergency Shutdown:**

A stop initiated by an emergency shutdown push button or an internal inverter fault will initiate a "Emergency Shutdown" which will immediately disconnect the motor mechanically and electrically from the power source.

C. General Requirements

1. **AC Motor (Prim Mover) - 230 or 460/3/60:** (APPLICATION DEPENDANT)

Foot Mounting or C-face

RPM depending on system requirements

1.0 Service Factor

TEFC or TEBV Construction

Class B Insulation

High Efficiency Inverter Duty Motor

Motor mounted encoder

Separately powered blower (*when required*)

D. Options Available for Drive

1. **Isolation Transformers** - See Specification 7300

2. **Line Chokes**

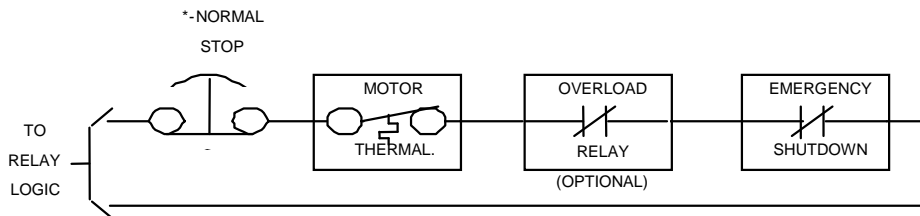
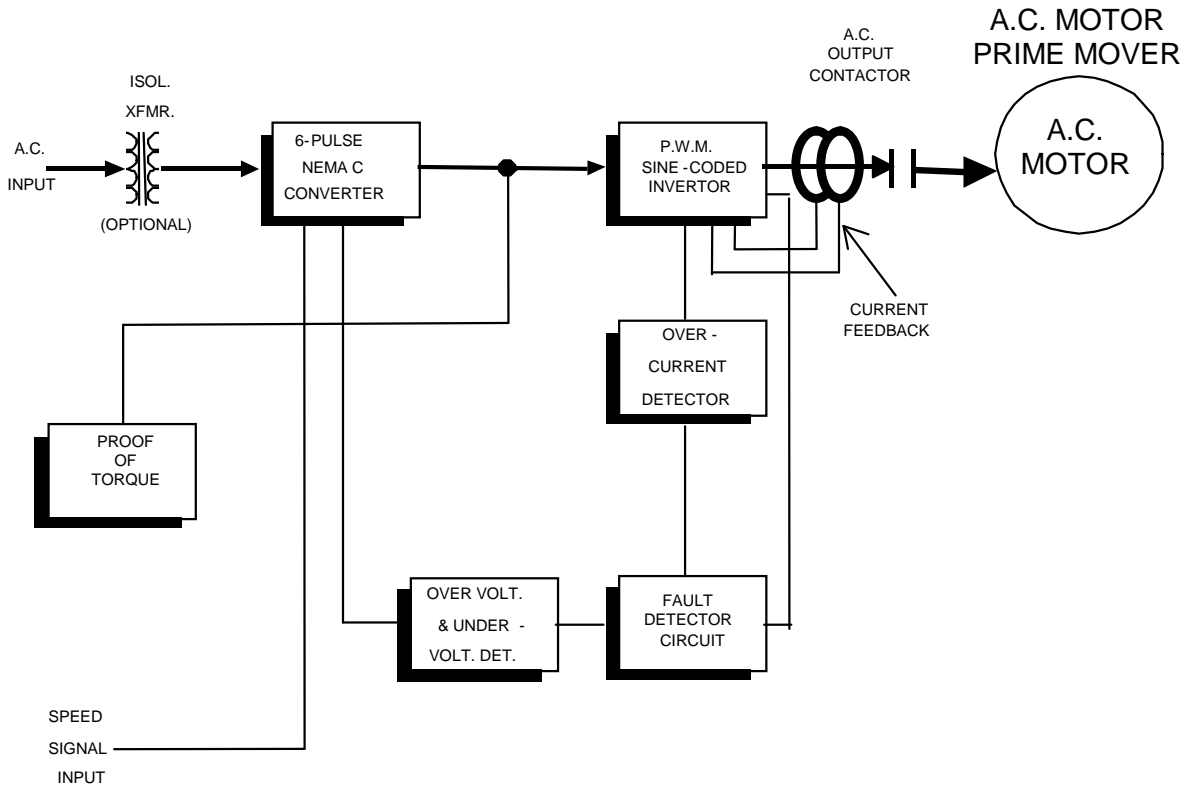
3. **RFI/EMI Filter**

4. **Drive**

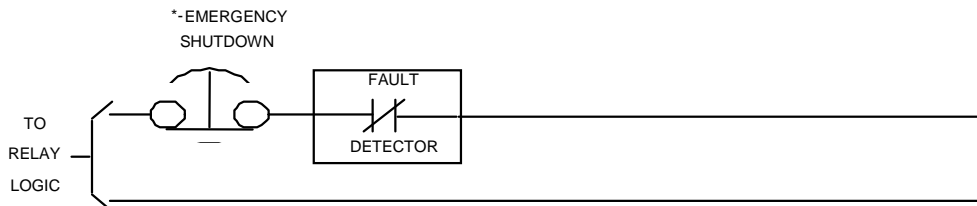
Larger enclosures to house additional custom logic as required

- b. Line Regenerative capability
- c. Enclosure heating (strip heaters)
- d. Enclosure lighting
- e. Enclosure receptacle
- f. Speed Indicator (Door Mounted Analog or Digital)
- g. AC load meter on drive enclosure
- h. Serial interface capability (software and cable)
- i. Fincor HMI/PLC interface system

BASIC BLOCK DIAGRAM



NORMAL STOP CIRCUIT (LEVEL 1)



EMERGENCY SHUTDOWN CIRCUIT (LEVEL II)

*- ADDITIONAL BUTTONS CAN BE PROVIDED AS AN OPTION